



ALUMINIUM FENCE (SPACED) - ASSEMBLY INSTRUCTIONS



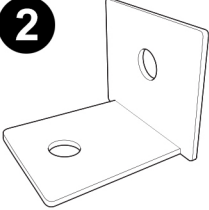
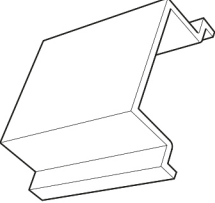
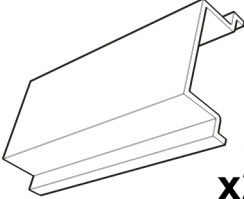
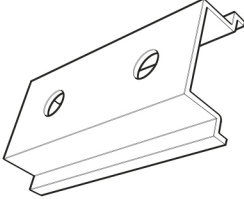
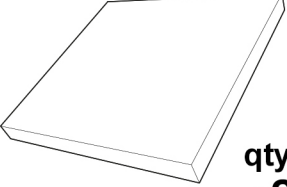
ALUMINIUM FENCE ASSEMBLY INSTRUCTIONS

Please read these instructions thoroughly before beginning the assembly, and then complete the build process in the order shown.

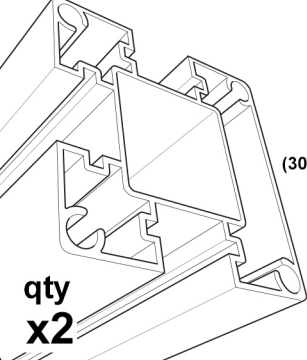
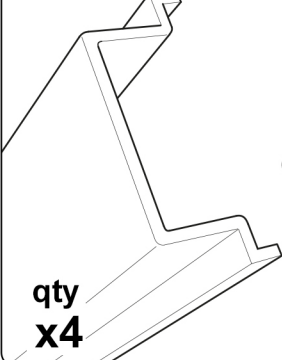
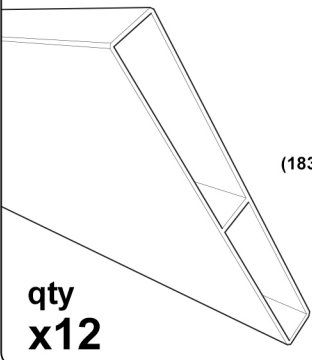
TOOLS REQUIRED We would suggest will need the following to complete the build.

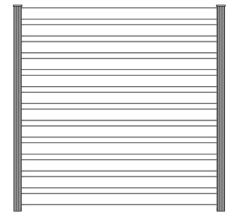
- Pencil
- Measuring tape
- Drop cloth
- Electric or cordless drill/driver
- Rubber mallet
- Spirit level
- Set square
- Safety glasses

HARDWARE LIST - numbering key, quantity and details

item details	quantity provided
1 M4 25mm 	qty x10
2 bracket 	qty x6
3 short spacer 	qty x2
4 long spacer 	qty x22
5 long spacer with holes 	qty x2
6 fence post cap 	qty x2

PARTS LIST - naming key, quantity and dimensions

A fence post  qty x2	B side cover  qty x4	C Aluminium slat  qty x12
2.75" (70mm) 118" (3000mm)	1" (26mm) 71.65" (1820mm)	4 1/8" (105mm) 72" (1830mm)

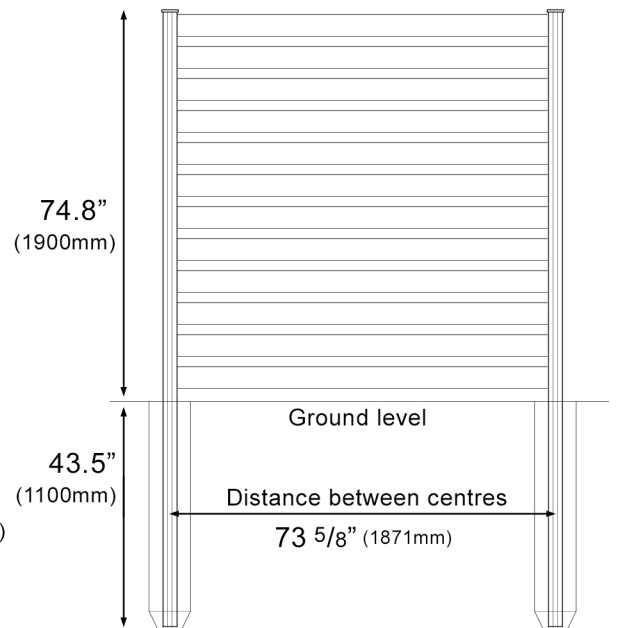
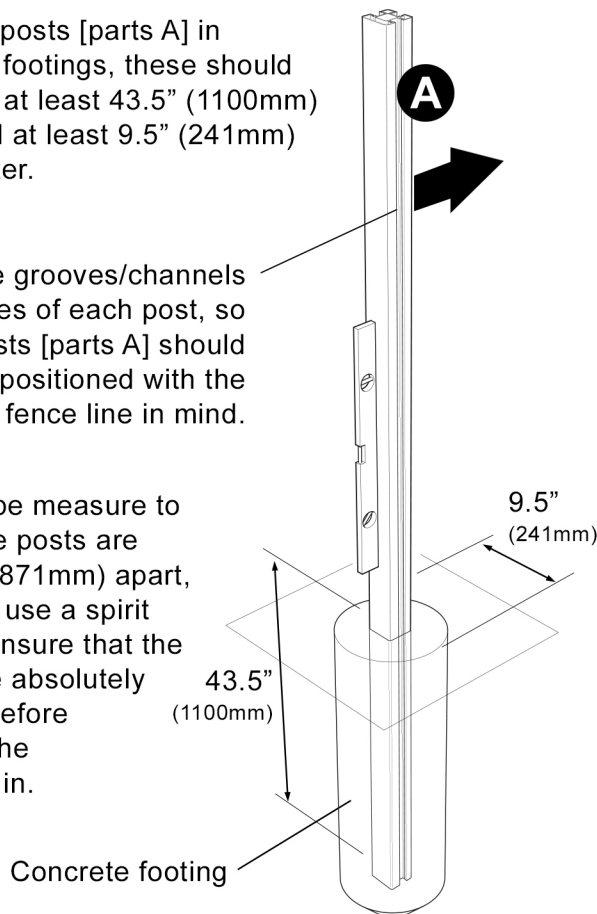


STEP ONE - preparing the posts

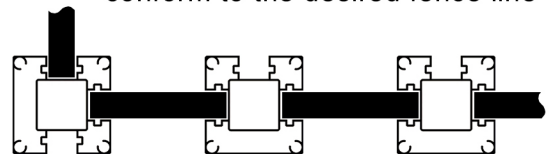
Set both posts [parts A] in concrete footings, these should be made at least 43.5" (1100mm) deep and at least 9.5" (241mm) in diameter.

There are grooves/channels on 3 sides of each post, so both posts [parts A] should be positioned with the intended fence line in mind.

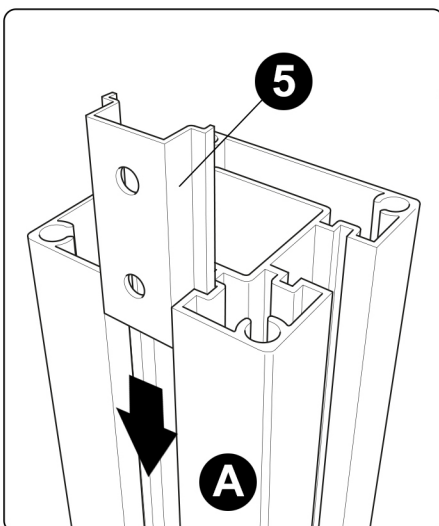
Use a tape measure to check the posts are 73 5/8" (1871mm) apart, and then use a spirit level to ensure that the posts are absolutely vertical before pouring the concrete in.



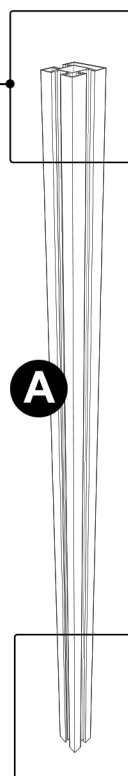
note: Be sure to orient the posts to conform to the desired fence line



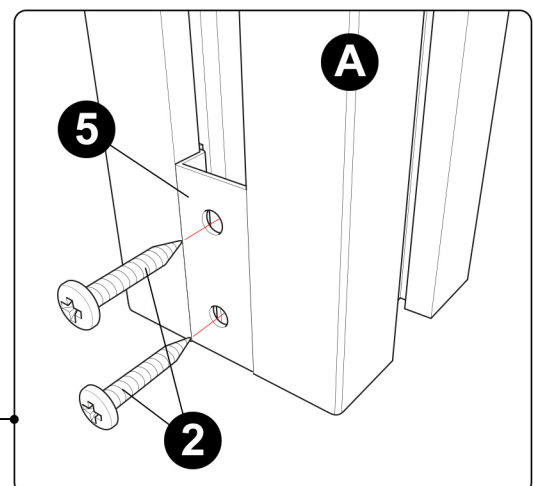
STEP TWO - fitting the ground spacers

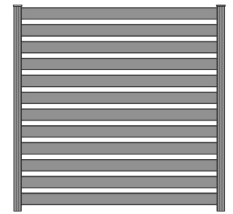


With both posts [A] set, slide the two long spacers [parts 5] down the channels that are to house the slats, one in each upright.



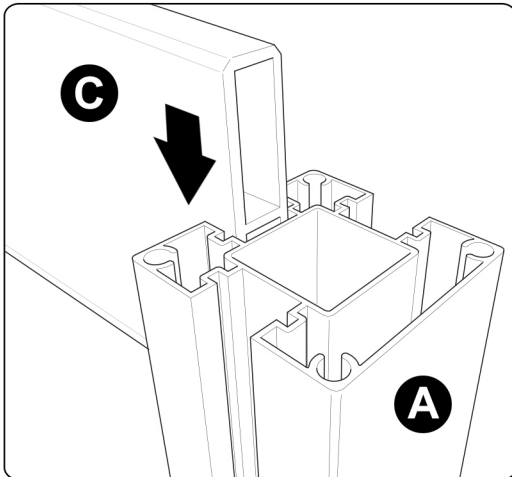
With the spacers [parts 5] now sitting at ground level in each upright [A], secure them in place using pairs of self tapping screws [parts 1].



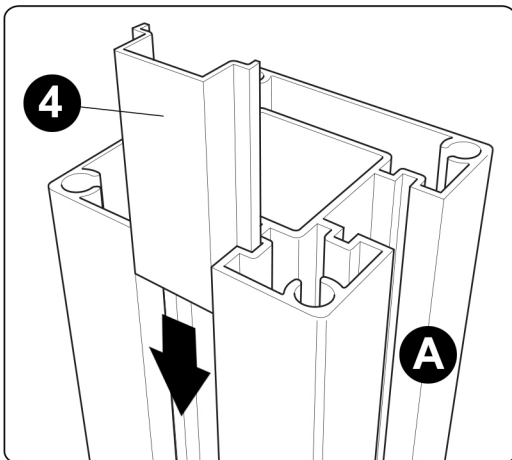


STEP THREE - adding the slats and spacers

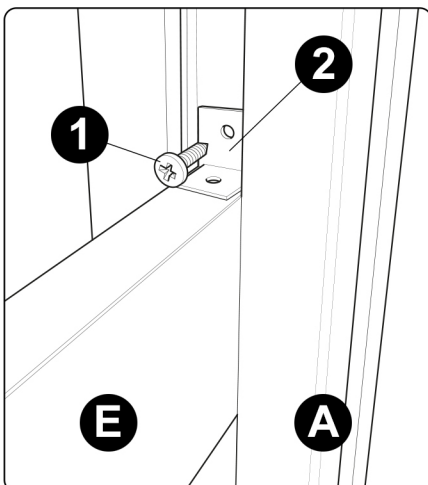
Introduce the rest of the panels and spacers into the upright channels as shown below, and in the order shown in the larger image to the right, with brackets [parts 2] also fitted above the top three slats.



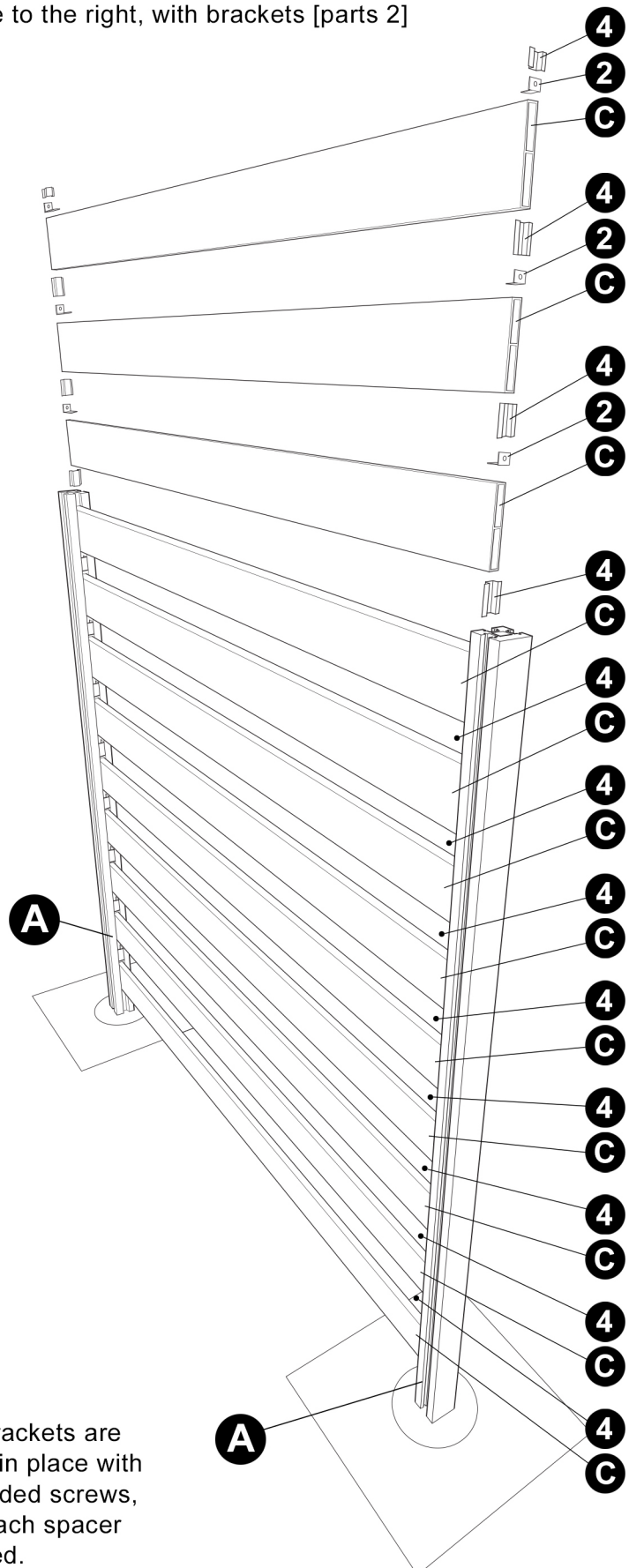
Note that there is a long spacer [part 4] inserted at both posts, between each of the panels as they are fitted.

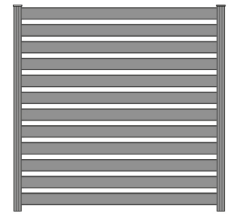


Additionally, brackets [parts 2] are installed above each of the last 3 panels.

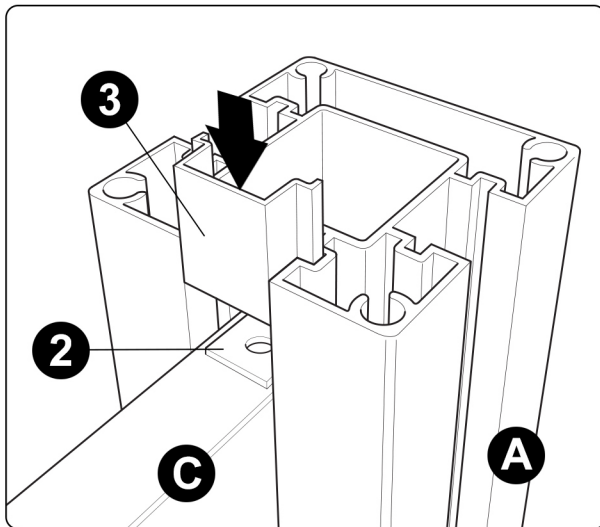


These brackets are secured in place with the provided screws, before each spacer is inserted.

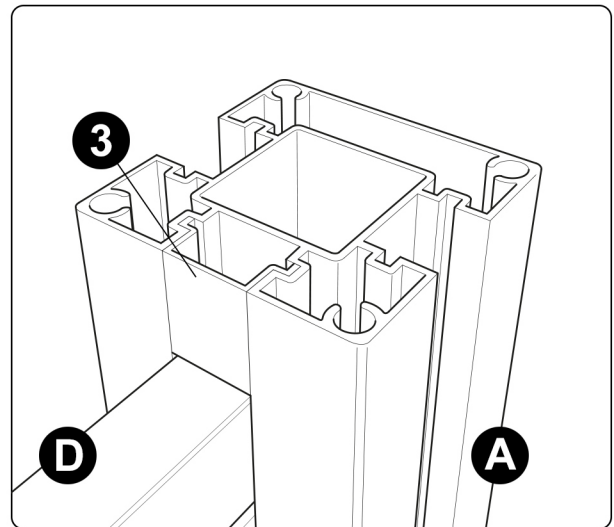




STEP FOUR - fitting the short spacers

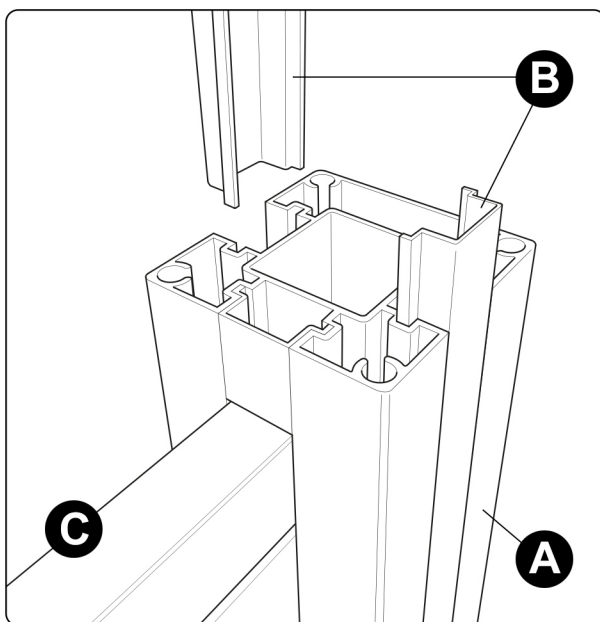


Fit the short spacers [parts 3] into the remaining space at the top of the grooves in the both of the uprights [parts A]. Covering the slat-fastening brackets [parts 2]

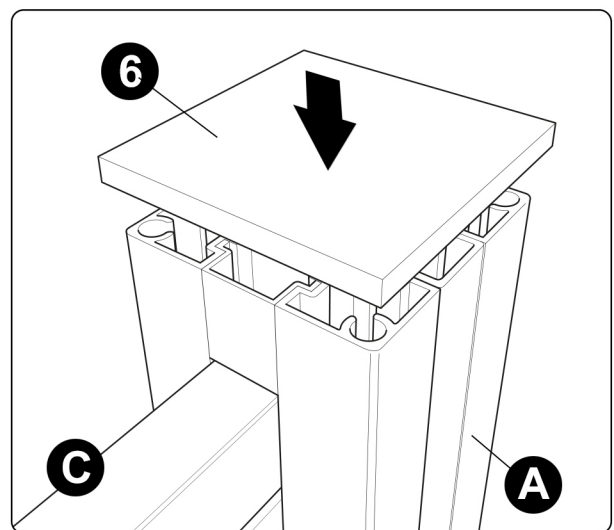


These spacers should fit flush with the top of the posts.

STEP FIVE - finishing the fence



Slide the side covers [parts B] into whichever grooves have not been used for the fence panelling, do this to both uprights [parts A].



Lastly, fit the fence post caps [parts 6] to the top of both uprights.